

Certificate

Quality requirements for fusion welding of metallic materials as per

BS EN ISO 3834-2:2021

Part 2: Comprehensive Quality Requirements



James Engineering Constructions Ltd.
Wood Street North, Meadow Lane Industrial Estate,
Alfreton, Derbyshire,
DE55 7JR,
United Kingdom.

Company Registered Address: As above
(None Manufacturing Location)

Product Type

Design and manufacture of industrial & construction fabrications, chimneys, flues, structural steelwork, secondary steelwork, balustrades, handrails, ladders, platforms, stairs, fire escapes & plant support steelwork.

Certificate Registration No.	GB02081	Effective date	05/09/2024
Audit Report No.	2024/31255	Valid until	30/11/2028
		Initial certification	15/11/2013

Refer to annex 1 for the certification scope, and annex 2 for any additional locations, if applicable.

London, 10/10/2024



Signed for and on behalf of TÜV UK Limited, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time and its validity is subject to regular surveillance audits.

Company
TÜV UK Ltd. AMP House, Suites
27 - 29, Fifth Floor, Dingwall
Road, Croydon, CR0 2LX
tuv-nord.com/uk



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Annex 1

BS EN ISO 3834-2:2021

Certificate Registration No. GB02081

James Engineering Constructions Ltd.
Wood Street North, Meadow Lane Industrial,
Estate,
Alfreton, Derbyshire,
DE55 7JR,
United Kingdom.

Product Standards	NSSS 7th Edition, BS 4076:1989 (BS EN 1993-3-2:2006), CICIND (Comité International des Cheminées Industrielles), BS EN 1090-1:2009 + A1:2011 and client specifications as applicable.
Welding and Inspection Standards	EN ISO 15614-1:2017+A1:2019, ISO 9606-1:2017, ISO 5817:2023, NSSS 7th Edition, BS 4076:1989 (BS EN 1993-3-2:2006), BS EN 1090-2:2018 & application standards as applicable.
Parent Materials	Carbon / Carbon Manganese steel group's 1.1, 1.2, 1.3 & 1.4, Quenched and tempered steel group 3.1, and Austenitic stainless-steel group 8.1 as per PD CEN ISO/TR 15608: 2017.
Welding and Allied Processes	111: MMA - Manual metal arc welding, 135: MAG - Manual metal active gas with single solid electrode and 141: TIG - Manual tungsten inert gas welding with single solid electrode as per BS EN ISO 4063:2023
Welding Co-ordinators	Mr. Chris Murgatroyd – Comprehensive Level Knowledge, verified via Professional Technical Interview Mr. Carl Harriman – Specific Level Knowledge, verified via Professional Technical Interview Mr. Robert Malcolm – Basic Level Knowledge, verified via Professional Technical Interview.



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